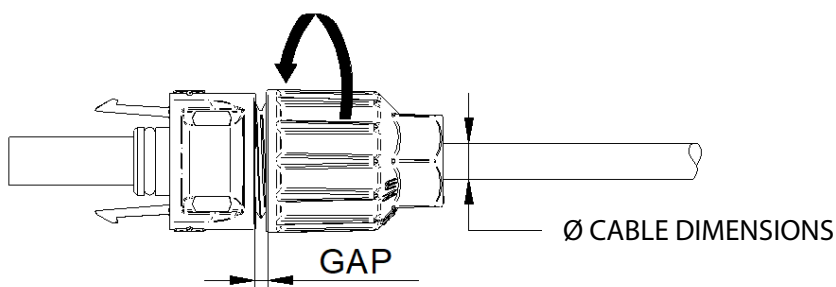


CONNECTOR ASSEMBLY INSTRUCTION

Please referred to the assembly specification for cable dimension as shown in the following table before cable assembling, and please do not applying exceeded tightening torque for the connecting safety and performance issues.

ASSEMBLING SPECIFICATION		
CABLE DIMENSION	GAP	TIGHTENING TORQUE
Sez. 4mm (5.0 ÷ 6.6mm ²)	2.2 ± 0.2mm	1.2 ÷ 1.5Nm
Sez. 6mm (6.0 ÷ 7.1mm ²)	2.3 ± 0.2mm	1.2 ÷ 1.5Nm



The cable must be 8mm stripped

Insert the crimped contact without removing the gland ring.

Applies to products:

MAP2006B40

MAP1006B40

MAP2106B40

MAP1106B40

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